



## Assembly Instructions: How to mount an aluminum track to your SeaSucker

### Things you'll need:

#### Tools

Phillips screwdriver  
adjustable wrench or pliers

#### Parts and Hardware

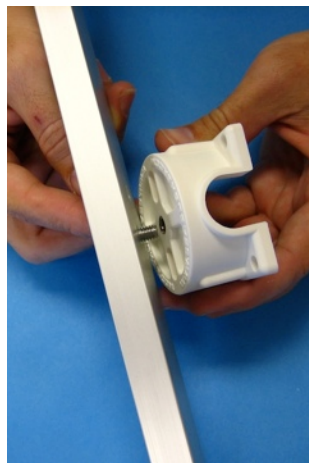
- (1) SeaSucker
- (1) aluminum track
- (1) 1/4" x 1/2" screw
- (1) 1/4" x 3/4" screw
- (1) 1/4" nut
- (1) lock washer

**Note** - If your SeaSucker came disassembled (i.e., the housing is not attached to the vacuum cup), you will also have four 10/32 screws in your hardware package for attaching the housing to the vacuum cup. If the housing is attached to the vacuum cup, unscrew and remove the screws in the housing's corners. While holding onto the pump and vacuum cup, pull up on housing until it comes free from the pump.

You can find these  
Assembly Instructions  
and other useful  
information (not to  
mention our catalog of  
amazing SeaSucker  
products) on-line at  
[www.SeaSucker.com](http://www.SeaSucker.com).

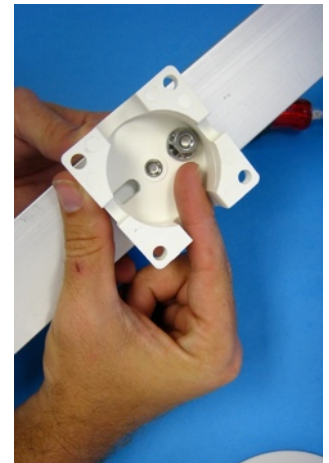
#### Step 1

Push the 1/4" x 1/2" screw through one of the two countersunk holes in the center of the track and then twist the screw into the threaded inset at the top of the housing. Tighten the screw with a screwdriver, making sure to keep the second center hole in the track aligned with one of the slots on top of the housing.



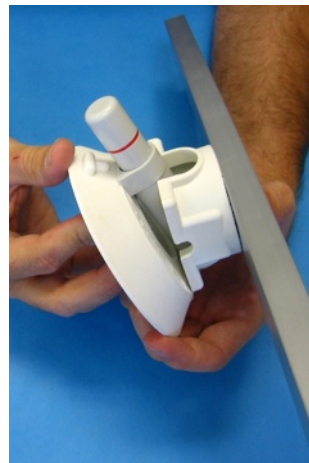
#### Step 2

Push the 1/4" x 3/4" screw through the second center hole in the track and through the slot in the top of the housing. Place the lock washer onto the screw and twist the nut onto the end of the screw. Tighten the nut down on top of the lock washer using a screwdriver and wrench.



#### Step 3

Snap the housing back onto the pump and vacuum cup assembly, making sure that the pump does not come apart from the vacuum cup. Adjust the housing so that it is firmly seated against the vacuum cup and so that the corner holes in the housing align with the screw holes in the vacuum cup.



#### Step 4

Reinsert and tighten the 10/32 screws that hold the housing to the vacuum cup.

Now that the track is securely mounted to your SeaSucker, you can attach rod holders, dive tank holders or other accessories by sliding them onto the track.

